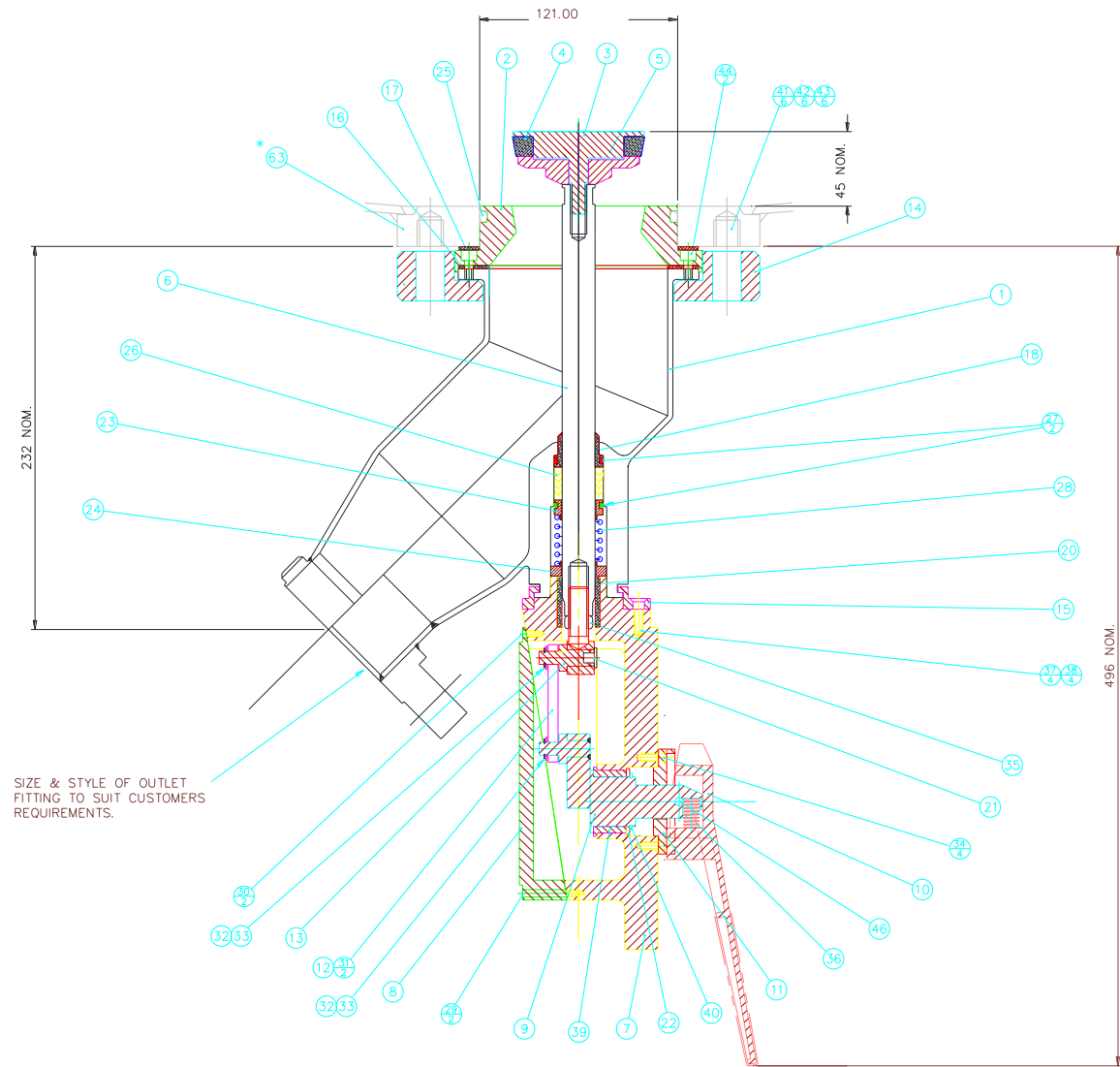
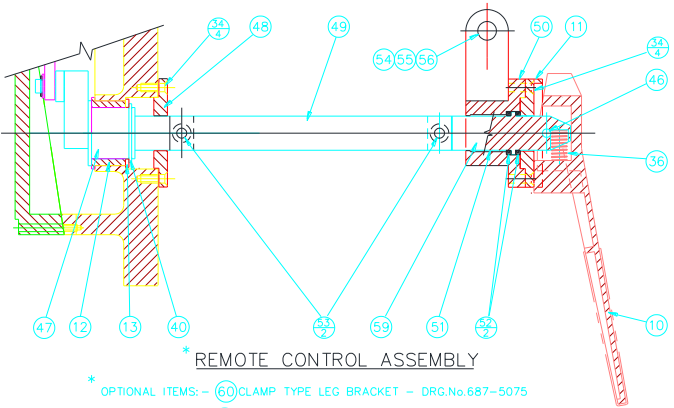


THIRD ANGLE PROJECTION



ITEM	No. OFF	DESCRIPTION	MAT'L or SUPPLIER	DRG.No.	ITEM	No. OFF	DESCRIPTION	MAT'L or SUPPLIER	DRG.No.
1	1	VALVE BODY	316L	387-5021	35	1	NUT		---
2	1	VALVE SEAT	316L	685-4562	36	1	SPRING		---
3	1	SEAL RETAINER	316L	585-4528	37	4	SCREW		---
4	1	SEAL		385-4459	38	4	HELICOIL	---	---
5	1	SEAL MOUNTING FLANGE	316L	585-4529	39	1	FLG'D BUSH		1184-4366
6	1	STEM	316L	585-4530	40	1	CIRCLIP		---
7	1	HOUSING	ALUMINIUM	287-4992	41	6	STUD		---
8	1	COVER	ALUMINIUM	487-5056	42	6	NUT		---
9	1	CAM	304	489-5408	43	6	WASHER		---
10	1	HANDLE	316	292-5804	44	2	SCREW		---
11	1	HANDLE LOCKING PLATE	304	787-5103	45	4	SCREW		---
12	1	LINK	304	287-4995	46	1	PIN	S.S.	---
13	1	ADJUSTER	304	287-4996	47	1	CAM (REMOTE CONTROL)	304	487-5054
14	1	BACKING FLANGE	304	385-4462	48	1	MOUNTING PLT. (R.C.)	304	787-5106
15	1	HOUSING FLANGE	304	287-4994	49	1	EXTENSION SHAFT (R.C.)	304	787-5107
16	1	GASKET		385-4463	50	1	SUPPORT BOSS (R.C.)	304	787-5104
17	1	GASKET		385-4463	51	1	TAPE BEARING		---
18	1	TOP BUSH		1084-4323					---
20	1	BOTTOM BUSH		SKT 434	52	2	WASHER		---
21	2	GUIDE PIN		1084-4323					---
22	1	THRUST WASHER		1084-4323	53	2			---
23	1	FOLLOWER	304	1084-4324					---
24	1	SPRING ADJUST SPACER	304	1084-4324	54	1	BOLT		---
25	1	O/RING			55	1	NUT		---
26	1set	PACKING			56	1	WASHER		---
27	2	O/RING			57	1	ADHESIVE LABEL TYPE S.A.		484-4075
28	1	SPRING			58	1	ADHESIVE LABEL TYPE V.A.1		484-4075
29	2	SCREW			59	1	HANDLE PIVOT (R.C.)	304	988-5290
30	2	SCREW			60	1	CLAMP TYPE LEG BRACKET	304	687-5075
31	2	BUSH		SKT 468	61	1	WELD TYPE LEG BRK'T	304	488-5243
32	2	CIRCLIP			63	1	MOUNTING PAD(VESSEL)	AS REQ'D	AS REQ'D
33	2	WASHER							
34	4	SCREW							



* REMOTE CONTROL ASSEMBLY

* OPTIONAL ITEMS:- (60)CLAMP TYPE LEG BRACKET - DRG.No.687-5075
(61) WELD TYPE LEG BRACKET - DRG.No.488-5243

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IF IN DOUBT ASK

DO NOT SCALE

SCALE N.T.S.
DRAWN W.S
CHECKED
APPROVED
DATE 12-9-06



UNIT 10
NEW INDUSTRIAL ESTATE
BURNLEY, LANCASHIRE
BB10 4DT
TELE: 01283 842431
FAX: 01283 842431

CUSTOMER
TITLE GENERAL ASSEMBLY of MANUAL
75mm S.R. FLUSH MOUNTING SERIES Jib
OUTLET VALVE.

JOB No.
DRAWING No.
ISSUE